



Technical Bulletin: ACCESSORY INFORMATION

Ergotron Assembly Instruction applied to NuAire Airflow Products

Reference the Ergotron Manual for the following parts required from the Ergotron Kit:

Hardware and Tools needed:

1. **2.5MM Allen L-wrench**
Manual Page 6
2. **Phillips Screwdriver**
Manual Page 7
3. **(4) M4 x 8MM screws**
Manual Page 7
4. **(4) M4 x 10MM screws**
Manual Page 10
5. **4MM Allen T-wrench**
Manual Page 13
6. **5MM Allen T-wrench**
Manual Page 15



7. **Keyboard Tray**



8. Monitor Arm



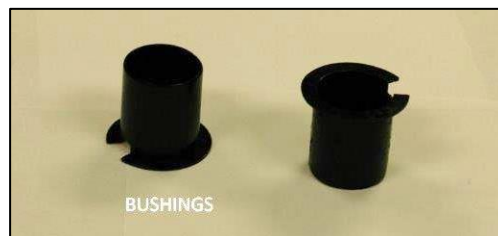
9. Keyboard Arm



10. Pole



11. (2) Bushings



12. (2) Collars

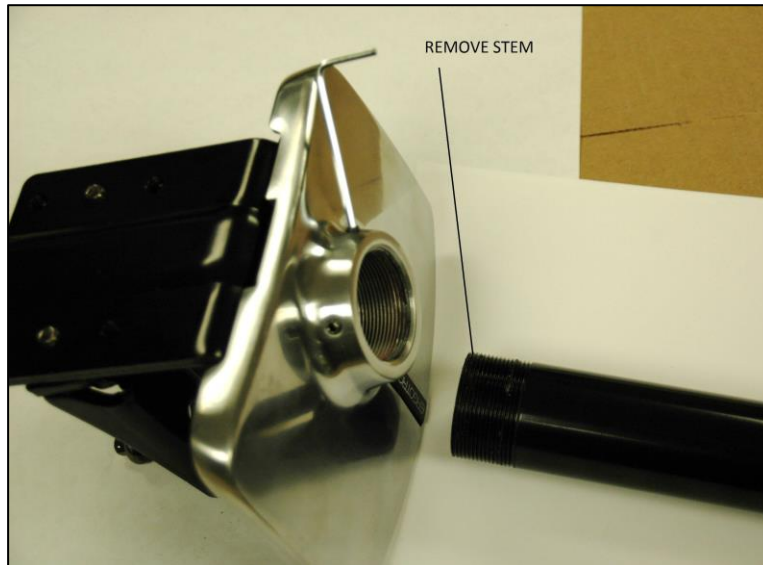


13. Support Shaft Top Plug Parts

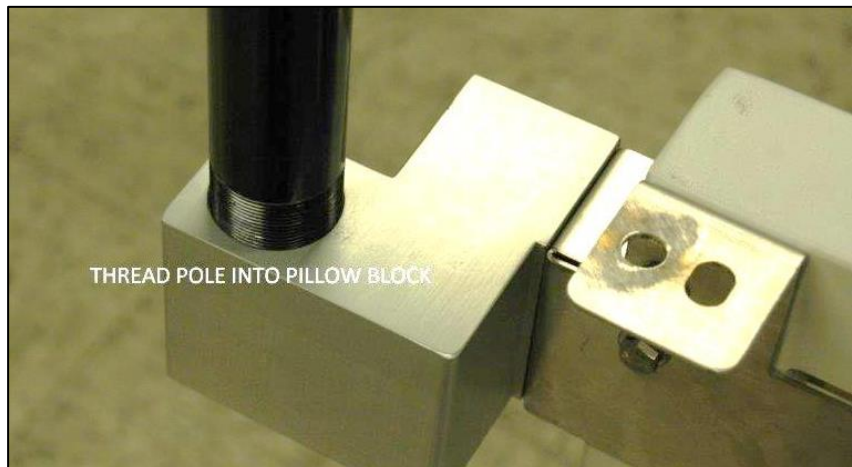


Assembly Instructions:

1. Remove stem.



2. Thread pole into pillow block.



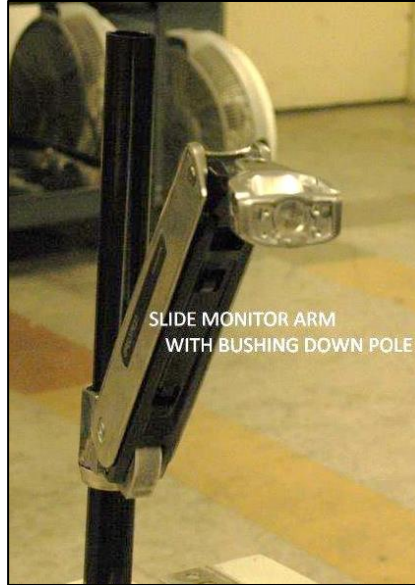
3. Thread all the way down.



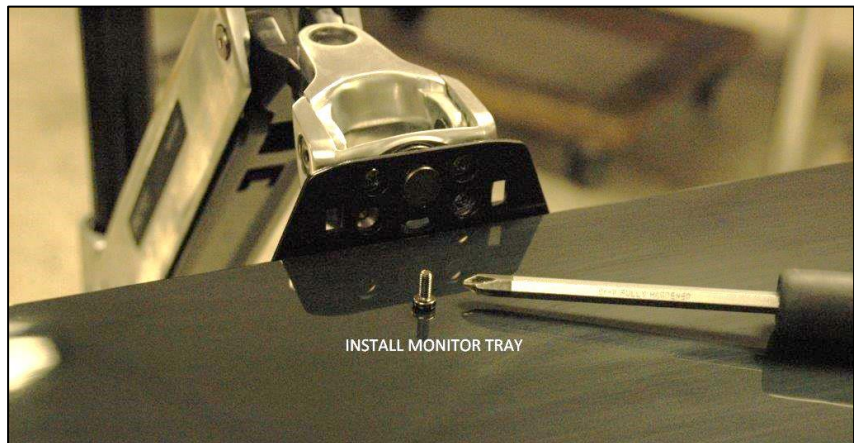
4. Install first collar, wide flange UP.



5. Slide monitor arm with bushing down the Pole.



6. Install monitor tray.
(Reference Manual Page 7,
step 4b - c.)



7. Install Keyboard Stop.
(Reference Manual Page 7,
step 5a - d.)



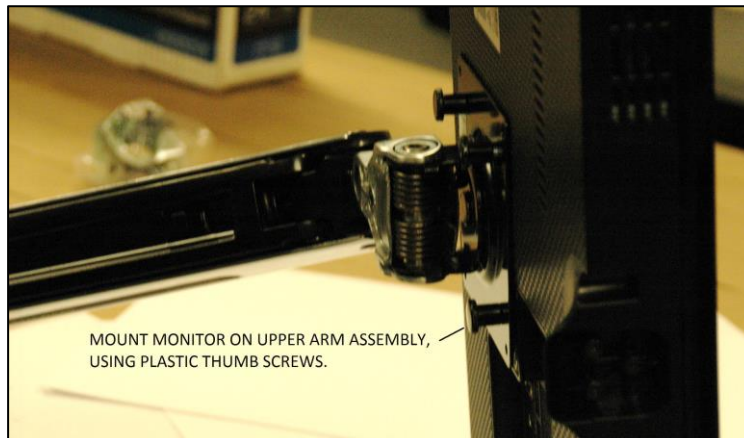
8. Slide bushing onto collar.



9. Slide monitor arm with bushing onto pole.

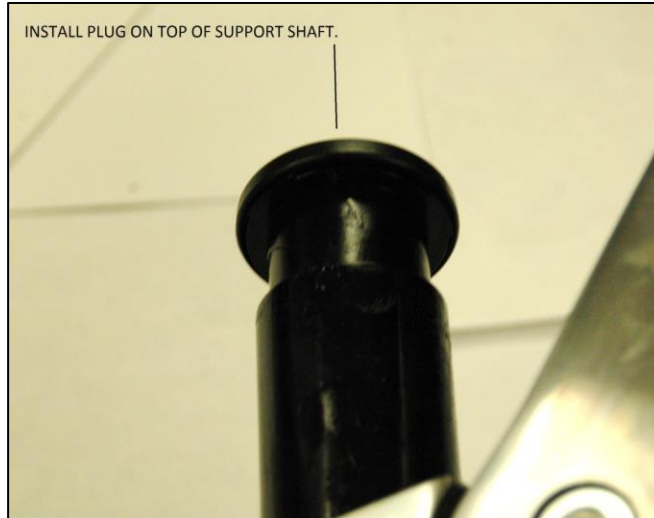


10. Mount monitor on upper arm assembly, using the plastic thumb screws.



11. Install plug on top of support shaft.

Reference Manual Page 13, step 8e-f.



12. Lift strength screw adjustment using the 5MM T-wrench.

Reference Manual Page 17, step 12.

